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Alloprene Anticorrosive Primers(Iron Red) (use for boat)

Characteristics: excellent anticorrosive property brine resistance property dry quickly, good adhesion with different kinds of primers, excellent anticorrosion effects which sprayed alloprene finish, it can still constructed under -20° C.

Uses: mainly use for antirust coating of new boat or old boat waterline below and above part.

 $0.11 \text{kg/m}^2/50 \mu\text{m}$

Technical target

Mixing ratio: single component

Standard film thickness: Dry: 50µm/coat

Solid contents: 65%

Humidity requirement: below 85%

Drying time & Coating interval

Academic spreading rate:

Temperature	-10	0	10	20	30
(℃)					
Dry to touch	50	40	30	20	15
(hrs)					
Dry semi-hard	10	6	5	3.5	3
(hrs)					
Min. interval	10	6	5	3.5	3
(hrs)					

Substrate treatment: Remove rust by abrasive blasting, reached ISO Sa2.5 grade or remove rust by hand electrically, reached St3 grade

Matching:

Applicable substrate: Unpainted steel or sprayed alloprene aluminum powder anticorrosive primers (silver) Applicable upper coatings: Ethylene linking paint, Alloprene boot-topping paint, Alloprene anticorrosive finish (different colors)



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Alloprene Aluminum Powder Anticorrosive Primers (silver) (use for boat)

Characteristics: excellent anticorrosion property resistance of brine, dry quickly, good adhesion with different kinds of primers, it can sprayed alloprene finish or other different kinds of antifouling paints.

Uses: mainly use for antirust coating of new boat or old boat waterline below and above part.

Technical target:

Mixing ratio: single component

Standard film thickness: Dry: 50µm/coat
Academic spreading rate: 0.11kg/ m2/50µm

Solid contents: 60% Humidity requirement: below 85%

Drying time & Coating interval

Temperature	-10	0	10	20	30
(℃)					
Dry to touch	50	40	30	20	15
(hrs)					
Dry semi-hard	10	6	5	3.5	3
(hrs)					
Min. interval	10	6	5	3.5	3
(hrs)					

Substrate treatment: Remove rust by abrasive blasting, reached ISO Sa2.5 grade or remove rust by hand electrically, reached St3 grade

Matching: App<mark>lic</mark>able substrate:Unpainted steel

Applicable upper coatings: Ethylene linking paint, Alloprene boot-topping paint, Alloprene anticorrosive finish(different colors)



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Alloprene Anticorrosive Intermediate Paint(Gray) (Use for shipping boat, steel structure)

Characteristics: excellent anticorrosion property shielding property resistance of machine abrasion property construction property, dryquickly.

Use: mainly use for anticorrosion of new boat or old boat waterlineunder and above part, as a use of intermediate paint, also use for huge steel structure, as a use of anticorrosive intermediate paint.

Technical target:

Mixing ratio: single component

Standard film thickness: Dry: 50µm/coat
Academic spreading rate: 0.13kg/ m2/50µm

Solid contents: 65%

Humidity requirement: below 85%

Drying time & Coating interval

Temperature (°C)	-10	0	10	20	30
Dry to touch (hrs)	55	45	35	25	17
Dry semi-hard (hrs)	11	7	5.5	4	3.5
Min. interval (hrs)	11	7	5.5	4	3.5

Substrate treatment: Primer surface should be clean and dry, no feculence

Matching:

Applicable under coatings: Alloprene anticorrosive primers(iron red), Alloprene aluminum powder anticorrosive primers(silver)

Popular type alloprene anticorrosive paint , Applicable upper coatings: , Alloprene anticorrosive finish(different colors)



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Alloprene Anticorrosive Finish(Different colors) (use for boat and steel structure)

Characteristics: excellent resistance of elements resistance of brine splash property, resistance of oil abrasion, dry quickly, applicable to different kinds of coatings matching.

Uses: mainly use for ship-building industry and anticorrosion of coastal steel structure, also use for acid factory, alkali factory etc. large steel facilities, anticorrosion of storage tank outside.

Technical target:

Mixing ratio: single component

Standard film thickness: Dry: 30μm/coat
Academic spreading rate: 0.10kg/ m2/30μm

Solid contents: 60%

Humidity requirement: below 85%

Drying time & Coating interval

Temperature (°C)	-10	0	10	20	30
Dry to touch (hrs)	60	50	40	30	20
Dry semi-hard (hrs)	12	8	6	5	4
Min. interval (hrs)	12	8	6	5	4

Substrate treatment: Primer surface should be clean and dry, no feculence

Matching:

Applicable under coatings: Popular type alloprene anticorrosive paint , Alloprene anticorrosive intermediate paint(gray)

Alloprene aluminum powder anticorrosive primers(silver)



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Popular Type Alloprene Anticorrosive Paint(use for boat,bottom and surface)

Characteristics: excellent anticorrosion property shielding property resistance of machine abrasion property construction property, dry quickly.

Uses: mainly use for anticorrosion of shipping boat deck freeboard inside, as a use of primers or finishes.

Technical target:

Mixing ratio: single component

Standard film thickness: Dry: 50µm/coat

Academic spreading rate: 0.13kg/ m2/50µm

Solid contents: 65%

Humidity requirement: below 85%

Drying time & Coating interval

Temperature	-10	0	10	20	30
(℃)					
Dry to touch	55	45	35	25	17
(hrs)					
Dry semi-hard	11	7	5.5	4	3.5
(hrs)					
Min. interval	11	7	5.5	4	3.5
(hrs)					

Substrate treatment: Remove rust and oxide skin by abrasive blasting,reached ISOSa2.5 grade or handle the surface by electric tools, reached St3 grade primer surface should be clean and dry, no feculence

Matching:

Applicable substrate: Unpainted steel